

WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

visionary™ IDESIGNS

Using Your Setup Instructions

The Visionary Designs Setup Instructions are created specifically for your configuration. They are laid out sequentially, including an exploded view of the entire display, and then a logical series of detailed steps to assemble the main structure and components. We encourage you to study the instructions **before** attempting to assemble your exhibit.

Each page reminds you to tighten the setscrews after disassembling your exhibit to prevent loss of the locks and setscrews (see below in RED). This is **VERY IMPORTANT**.

Cleaning and Packing Your Display

- 1) Use care when cleaning aluminum extrusion or acrylic inserts. Use only non-abrasive cleaners.
- 2) When cleaning laminate inserts or countertops, use mild cleansers and a soft material such as cotton.
- 3) Keep all display components away from extreme heat and long exposure to sunlight to avoid warping and fading.
- 4) Retain all packing material. It will make re-packing much easier and will reduce the likelihood of shipping damage.



The Tool

Most Visionary Designs exhibits can be assembled with the supplied Hex Key Tool. Occasionally, a flat head screwdriver may be required.



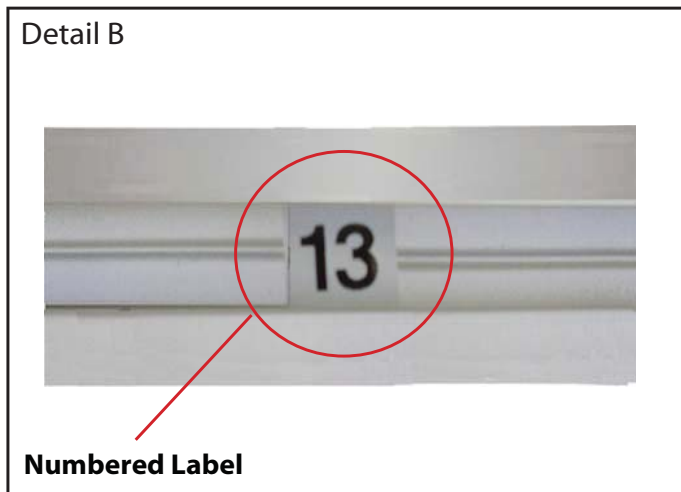
Detail A

Typical Connection



Typical Connection (cont'd)

Most horizontal extrusion connections have a patented expandable lock. This lock inserts into the groove of an opposing extrusion. Tightening the lock with the Hex Key Tool expands the lock and creates a strong positive connection.



Detail B

Numbered Label

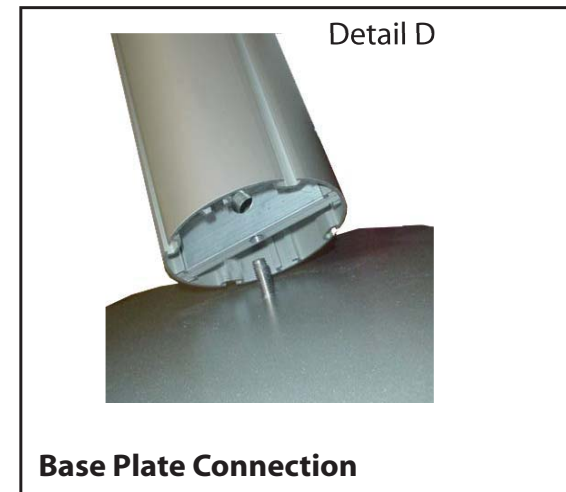
Each extrusion contains a numbered label which corresponds with setup instructions. The label is located within a groove of the extrusion (when possible). With Visionary Designs the labels contain Black numbers unless otherwise specified.



Detail C

Horizontal Inline Connection (remove only one setscrew)

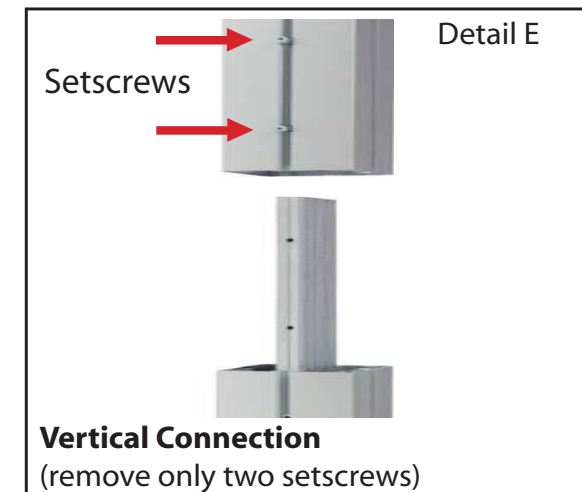
Remove only (1) setscrew when disassembling. Replace setscrew in extrusion after assembling it. Before packing, replace setscrew in extrusion to avoid losing it.



Detail D

Base Plate Connection

Attach base plate to round or square vertical extrusion using the bolt provided. Be careful not to strip the threads.



Detail E

Vertical Connection

(remove only two setscrews)

When vertical extrusions are packed in portable cases rather than crates or tubs, they must be broken down into smaller sections which then require assembly.

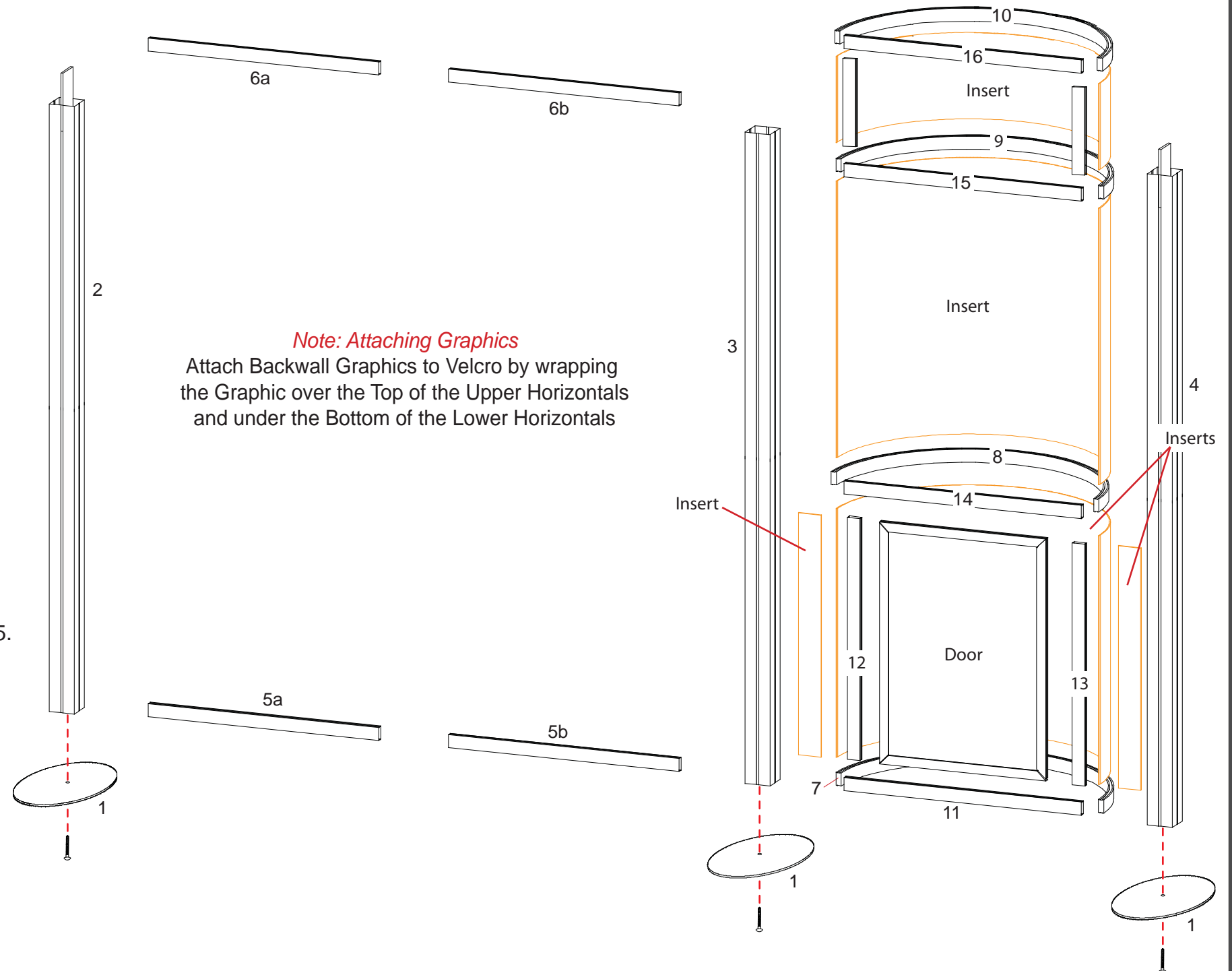
Remove only (2) setscrews when disassembling. Replace setscrews in extrusion after assembling it. Before packing, replace setscrews in extrusion to avoid losing them.

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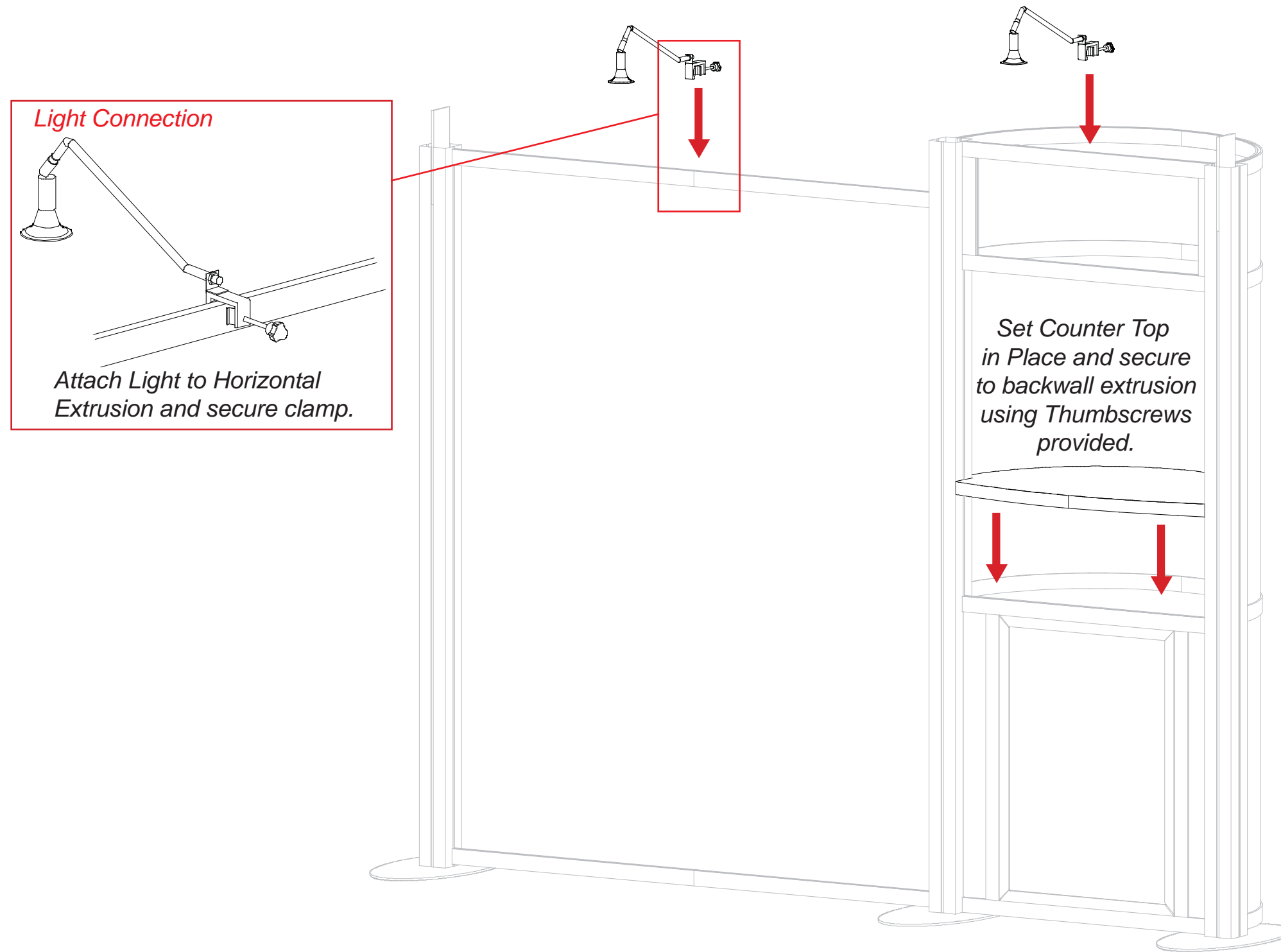
Label Number	Quantity	Description
1	2	Base Plates
2	1	84" Vertical Extrusion w/Canopy Attachments
3	1	90" Vertical Extrusion
4	2	90" Vertical Extrusion w/Canopy Attachments
5a/5b	1/1	33" Lower Horizontal Extrusion
6a/6b	1/1	33" Upper Horizontal Extrusion
7	1	60" Lower Curved/Formed Horizontal Extrusion
8	1	60" Lower Middle Curved/Formed Horizontal Extrusion
9	1	60" Upper Middle Curved/Formed Horizontal Extrusion
10	1	60" Upper Curved/Formed Horizontal Extrusion
11	1	34" Lower Horizontal Extrusion
12	1	33.3234" Vertical Extrusion w/ Door Stop
13	1	33.3234" Vertical Extrusion w/ Door Hinge
14	1	34" Middle Horizontal Extrusion
15	1	34" Upper Horizontal Extrusion for Header
16	1	34" Lower Horizontal Extrusion for Header

Steps

- 1) Assemble Horizontal pieces together 5a to 5b, 6a to 6b].
 - 2) Attach Verticals 2, 3, and 4 to Base Plates 1.
 - 3) Attach Upper and Lower Horizontal extrusions 5a/5b, 6a/6b] between Vertical extrusions 2 and 3.
 - 4) Attach All Curved Formed Horizontal extrusions 7, 8, 9 and 10 to the Vertical extrusions placing inserts as shown.
 - 5) Attach Lower Horizontal extrusion 11 between Vertical extrusions 3 and 4.
 - 6) Attach Vertical extrusions 12 and 13 to Horizontal extrusion 11 placing inserts and Door as shown.
 - 7) Attach remaining Horizontal extrusions 14, 15, and 16 as shown.
 note: Part 14 attaches to top of Vertical extrusions 12 and 13.
 Part 16 should align with top of Upper Vertical extrusions 3 and 4.
 Part 15 should measure 15" from top of Upper Horizontal 16 to bottom of 15.
- 6) Attach all Graphics and Lighting accessories.
 7) Place and attach Counter Top with provided Thumbscrews.



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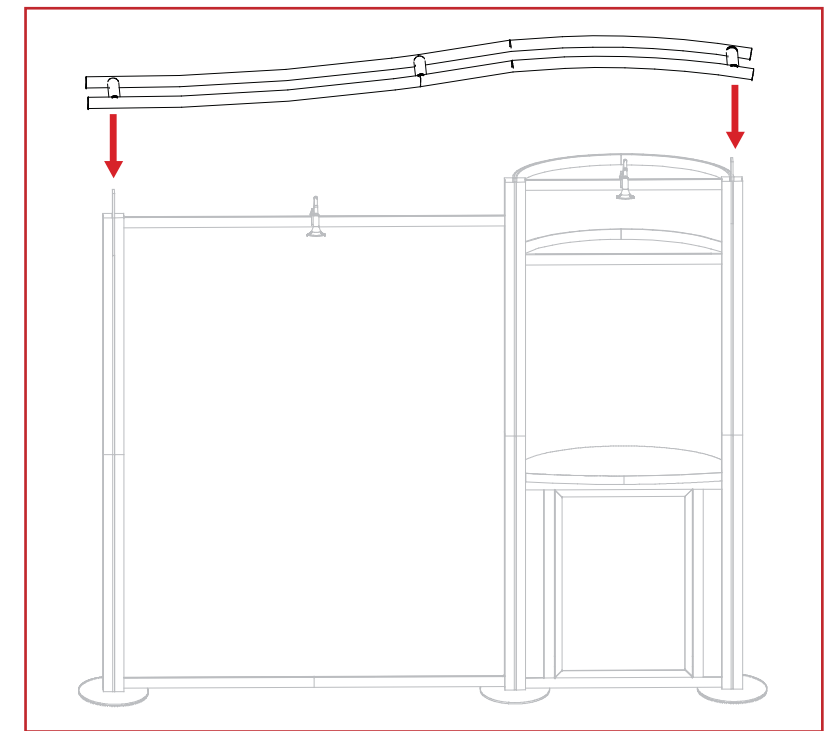
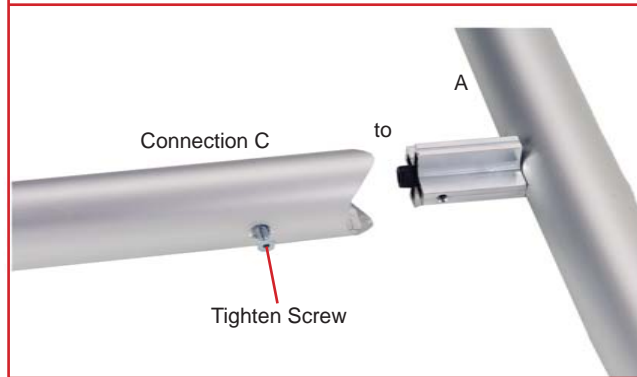
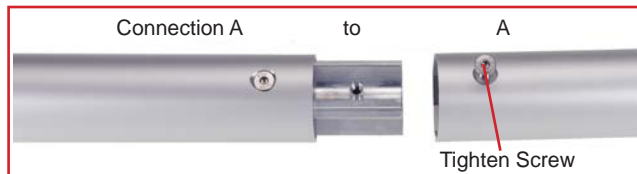
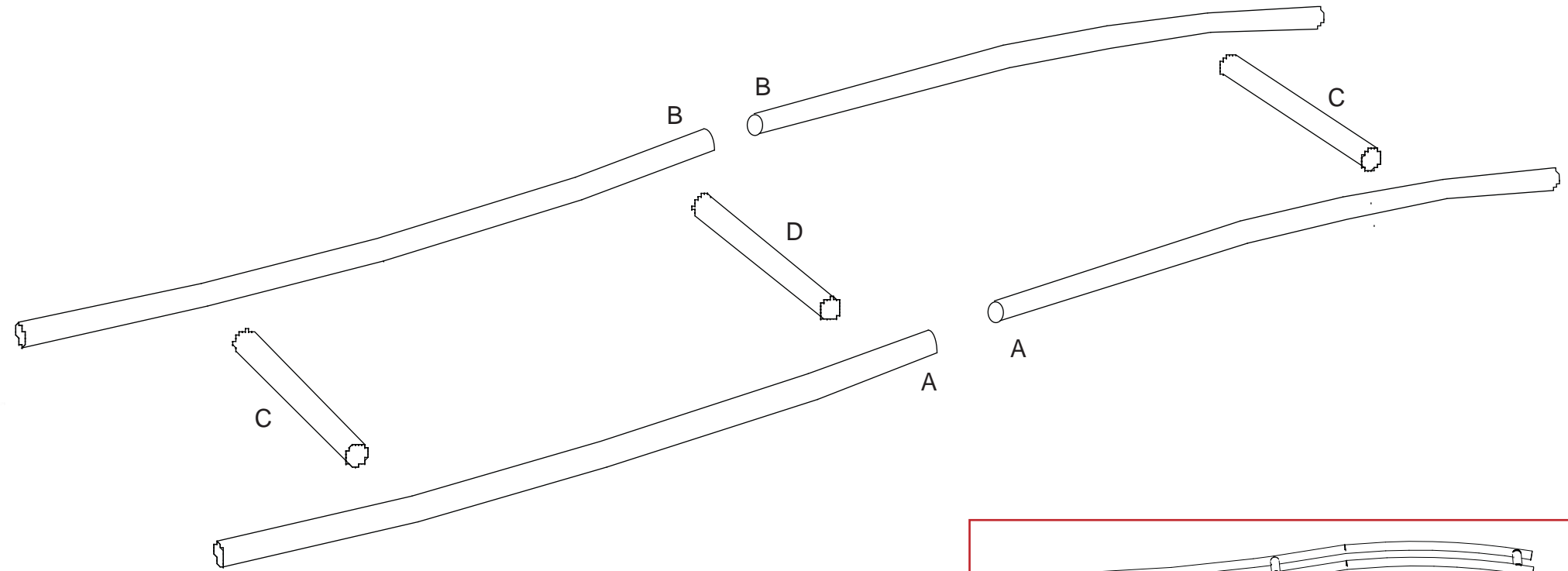


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Label Number	Quantity	Description
A	2	58.1480" Round Curved Extrusion
B	2	58.1480" Round Curved Extrusion
C	2	14.773" Round Curved Extrusion made for Connection
D	1	14.773" Round Curved Extrusion

Steps:

- 1) Connect [A] extrusion to opposing [A] extrusion.
- 2) Connect [B] extrusion to opposing [B] extrusion.
- 3) Connect [C] extrusions between [A/B].
- 4) Connect [D] extrusion between [A/B].

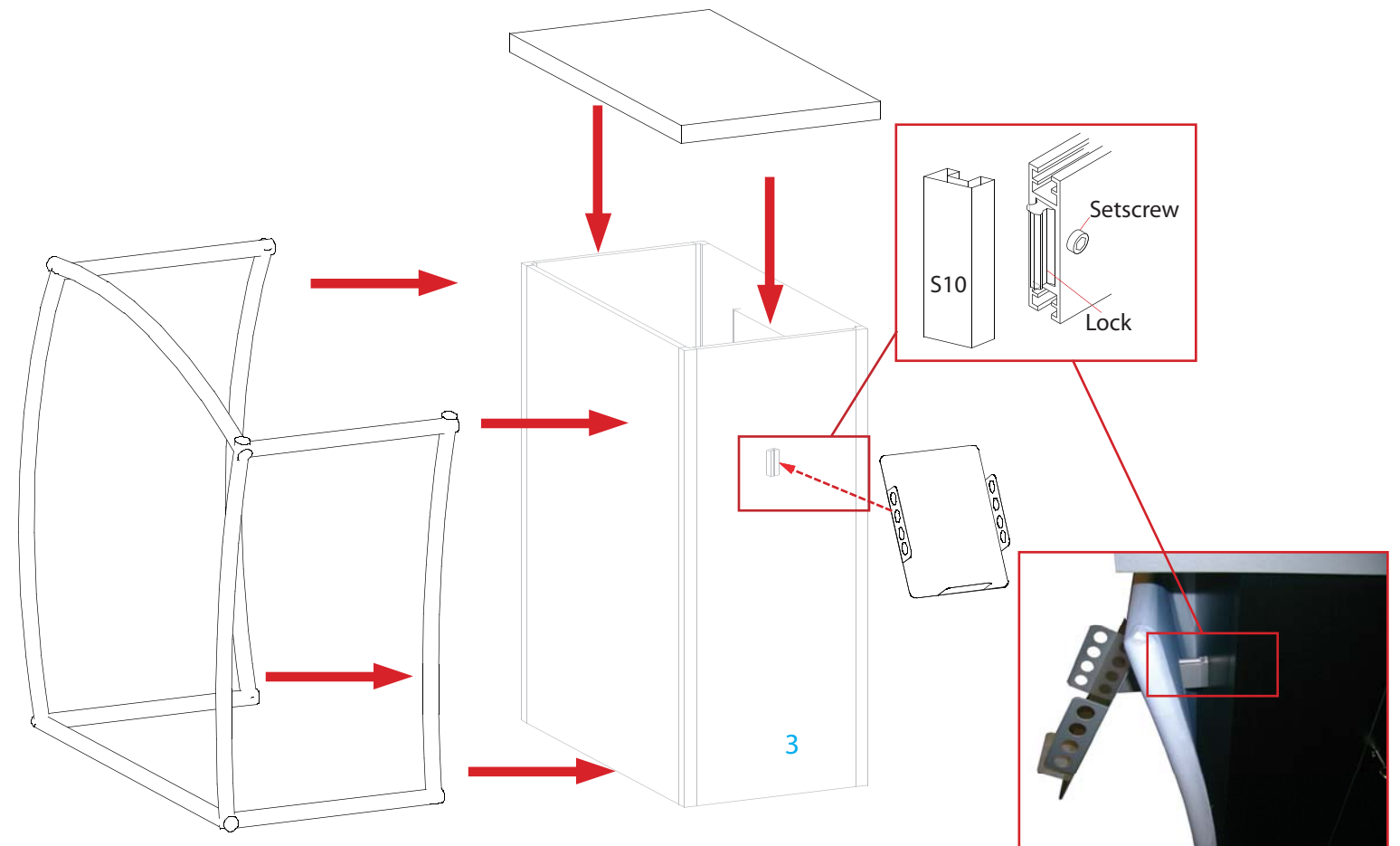
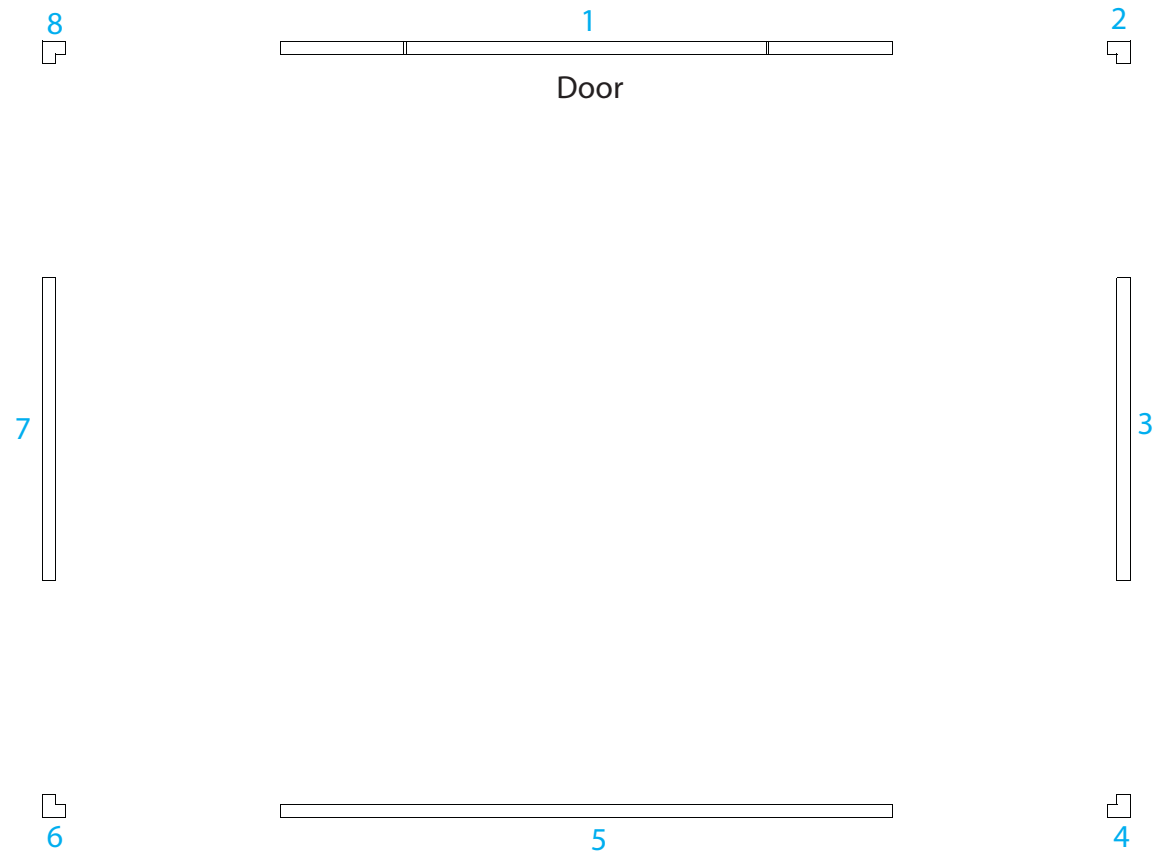
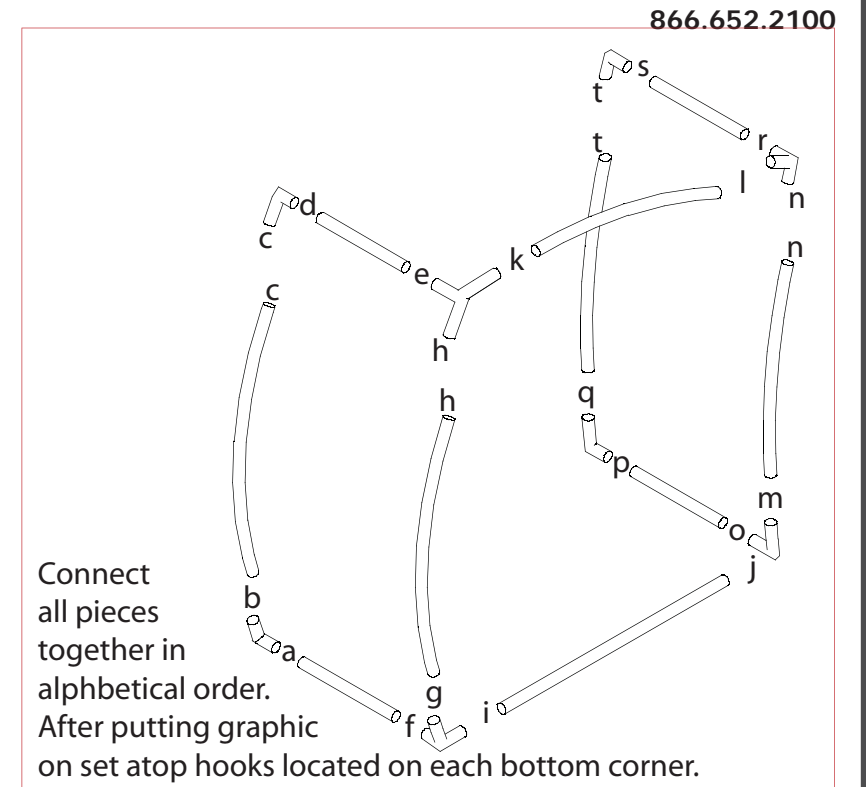
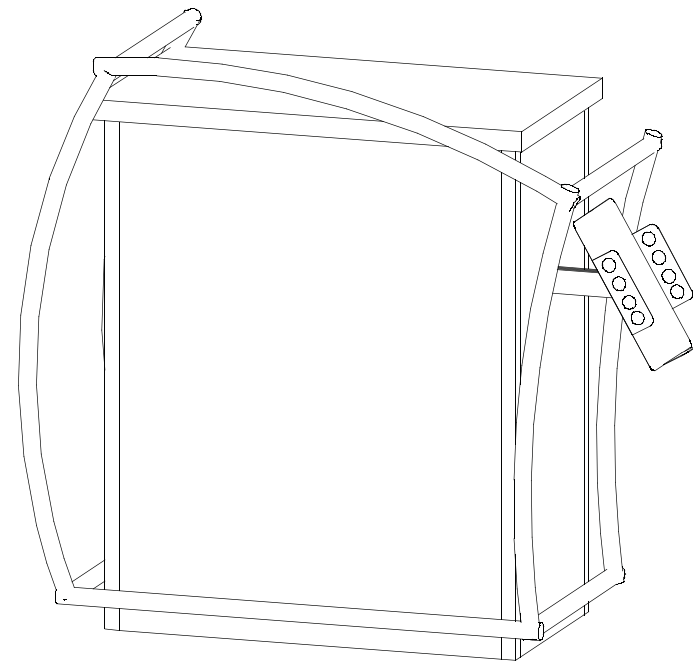


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Part Number	Description
1	28" w x 38" h Door Panel
2	38" h 90° Connector
3	14.125" w x 38" h Flat Panel
4	38" h 90° Connector
5	28" w x 38" h Flat Panel
6	38" h 90° Connector
7	14.125" w x 38" h Flat Panel
8	38" h 90° Connector

Steps

- 1) Assemble pedestal base by connecting panels and connectors together in numerical order.
- 2) Assemble Aero wrap around frame.
- 3) Set counter atop assembled pedestal base.
- 4) Attach Aero frame to pedestal by placing atop hooks on bottom of connectors.
- 5) Attach literature holder to pedestal thru slot in graphic on Aero frame.



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